



PIPE SCHEDULE

(ALL DIMENSIONS O.D.)

PANEL HEIGHT	TOP RAIL/POST	BOTTOM RAIL	BALUSTER
3'	1.90"	1.90"	.840"
4'	2.875"	2.375"	.840"

NOTES

1. RAILING SHALL BE ALUMINUM PIPE RAIL OR APPROVED EQUIVALENT. INSTALLATION PER MANUFACTURER'S RECOMMENDATIONS.
2. SHOP DRAWINGS OF RAILING SHALL BE SUBMITTED FOR APPROVAL SHOWING COMPLETE DIMENSIONS AND DETAILS OF FABRICATION AND INCLUDING AN ERECTION DIAGRAM. MATERIALS BEING USED SHALL BE SPECIFIED IN THE SHOP DRAWINGS.
3. ALL ALUMINUM PARTS SHALL BE GIVEN A CLEAR ANODIC COATING AT LEAST 0.0006 INCH THICK AND BE HOT WATER SEALED AND SHALL HAVE A UNIFORM FINISH.
4. PIPE RAILING AND PIPE RAILING SPLICES MAY BE HEATED TO NOT MORE THAN 400°F FOR A PERIOD NOT TO EXCEED 30 MINUTES TO FACILITATE FORMING OR BENDING.
5. CUTTING SHALL BE DONE BY SAWING OR MILLING AND ALL CUTS SHALL BE TRUE AND SMOOTH. FLAME CUTTING WILL NOT BE PERMITTED.
6. PIPE RAILING, PIPE BALUSTERS AND PIPE RAILING SPLICES SHALL BE ADEQUATELY WRAPPED TO ENSURE SURFACE PROTECTION DURING HANDLING AND TRANSPORTATION TO THE JOB SITE.
7. WELDING OF ALUMINUM SHALL BE IN ACCORDANCE WITH THE LATEST AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS.
8. ALLOW FOR EXPANSION AT APPROXIMATELY EVERY FOURTH POST.
9. RAILS, POSTS AND FORMED ELBOWS SHALL BE A.S.T.M B-241 OR B-429 ALLOY, 6063-T6 SCHEDULE 40 (STD. PIPE). BRACKETS, ENDCAPS AND OTHER FITTINGS SHALL BE A.S.T.M. 6063-T5. SPLICES AND REINFORCING SLEEVES SHALL BE DRAWN ALUMINUM TUBING 6063-T832. SLEEVE I.D. SHALL BE 1" GREATER THAN POST O.D.
10. PANEL HEIGHT: 3 FEET FOR PEDESTRIAN USES  
4 FEET FOR COMBINED BICYCLE AND PEDESTRIAN USES

CITY OF KIRKLAND

PLAN NO. CK-R.51



SAFETY RAILING  
IN SIDEWALK